

23.—Manufacturing Establishments and Total and Average Production classified by Value of Product Group 1946, 1949, 1954 and 1955

Gross Value Group ¹	Estab- lish- ments	Total Production	Average per Estab- lishment	Estab- lish- ments	Total Production	Average per Estab- lishment
	1946			1949		
	No.	\$	\$	No.	\$	\$
Under \$25,000.....	14,478	138,504,608	9,566	16,176	145,907,685	9,020
\$ 25,000 but under \$ 50,000.....	4,524	162,355,572	35,888	4,884	174,899,010	35,810
50,000 " 100,000.....	3,958	282,976,378	71,495	4,487	320,878,071	71,513
100,000 " 200,000.....	3,060	433,302,078	141,602	3,630	514,921,581	141,852
200,000 " 500,000.....	2,620	824,481,340	314,687	3,195	1,000,486,294	313,141
500,000 " 1,000,000.....	1,167	816,202,278	699,402	1,494	1,041,235,578	696,945
1,000,000 " 5,000,000.....	1,183	2,376,006,853	2,008,459	1,505	3,164,936,378	2,102,948
5,000,000 or over.....	259	3,001,863,364	11,590,206	421	6,116,328,703	14,528,097
Totals and Averages.....	31,249	8,035,692,471	257,150	35,792	12,479,593,300	348,670
	1954 ²			1955 ²		
	No.	\$	\$	No.	\$	\$
Under \$25,000.....	15,734	145,633,669	9,256	15,327	143,480,957	9,362
\$ 25,000 but under \$ 50,000.....	5,273	189,699,244	35,942	5,112	184,847,245	36,159
50,000 " 100,000.....	4,705	337,580,457	71,749	4,781	343,512,650	50,933
100,000 " 200,000.....	4,070	577,543,265	141,903	4,250	608,414,152	143,156
200,000 " 500,000.....	3,833	1,209,151,102	315,458	3,970	1,261,916,569	317,863
500,000 " 1,000,000.....	1,883	1,390,925,128	738,675	2,013	1,411,584,589	701,234
1,000,000 " 5,000,000.....	1,958	4,065,420,589	2,076,313	2,101	4,364,363,277	2,077,279
5,000,000 or over.....	567	9,638,574,050	16,999,249	628	11,195,814,372	17,827,730
Totals and Averages.....	38,028	17,554,527,504	461,621	38,182	19,513,933,811	511,077

¹ In 1952 gross value of products was replaced by value of factory shipments.

² Includes Newfoundland.

Size as Measured by Number of Employees.—In 1946 the 311 establishments employing 500 hands or over accounted for 32.3 p.c. of the total number of employees engaged in manufacturing. In 1955 there were upwards of 380 plants with more than 500 employees, 61 of them with over 1,500. The 380 plants employed 35.4 p.c. of the total workers in all manufacturing establishments.

30.—Establishments and Employees in Manufactures classified by Number of Employees per Establishment 1946, 1949, 1954 and 1955

Employee Group	Estab- lish- ments	Employees	Average per Estab- lishment	Estab- lish- ments	Employees	Average per Estab- lishment
	1946			1949		
	No.	No.	No.	No.	No.	No.
Under 5 employees.....	13,810	32,664	2.4	16,647	34,865	2.1
5 to 14 ".....	8,190	67,530	8.2	9,133	75,482	8.3
15 " 49 ".....	5,488	146,939	26.7	5,967	159,012	26.7
50 " 99 ".....	1,759	122,919	69.8	1,005	132,069	69.3
100 " 199 ".....	1,032	144,240	139.7	1,114	156,084	140.1
200 " 499 ".....	659	202,114	306.7	694	213,130	307.1
500 " 999 ".....	311	341,750	1,098.9	332	391,455	1,179.1
1,000 and over.....	—	—	—	—	—	—
Head offices ¹	—	—	—	—	9,110	—
Totals and Averages.....	31,249	1,058,156	33.9	35,792	1,171,267	32.7

¹ Includes only those head offices that are not located at a plant.